



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D2282-041
Job Sheet 168163



Part No: D2282-041

Job Qty: 25 ea

Part Name: T Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/10/17

Job Tracking No:

Due Date: 11/17/17

Created By: Marie Lajeunesse

Type: Stock

Description:

Customer: Air Methods Corporation (CAMET01)

7301 South Peoria Street Englewood, CO, 80112 USA ph:(303) 792-7400

Note: DWG REV E IPP Rev:A Removed from 9 Digit 05-12-02 JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	25 Ea	11/16/17	11/16/17	0.00	0.00	Start Up Large Fab1		<i>JPL</i>
100	Large Fab	25 pcs	11/16/17	11/16/17	0.00	4.36	Large Fab 1		<i>JPL</i>
110	QC	25 pcs	11/16/17	11/16/17	0.00	0.00	QC9		<i>MD 17-11-23</i>
120	Small Fab	25 pcs	11/17/17	11/17/17	0.00	1.32	Small Fab		<i>M DSE</i>
130	QC	25 pcs	11/17/17	11/17/17	0.00	0.00	QC5		<i>38</i>
140	Packaging	25 pcs	11/17/17	11/17/17	0.00	0.00	Packaging3	<i>SU GA</i>	<i>9-85</i>
150	QC21-SA	25 Ea	11/17/17	11/17/17	0.00	0.00	QC21		<i>21 NOV 28 2017</i>

Part Op 100 - 1-Weld as per D2282-041 'T' Handle Assembly Grind chamfers and ensure full penetration.as per dwg D2282
Descriptions: *****brush weld right after welding, to take color off ***** A/RER316L SS Filling Rod *136585*
120 - Tumble
140 - LOCATION : GA

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	D2282-3	25	25	0	0
	D2282-5	25	96	0	0

Part Specifications

Specifications could not be found.

Plex 11/10/17 10:34 AM Dart.lajeunesse.marie

DART
AEROSPACE
S011983

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T Assembly

PART NO: D2282-041
Revision:
Operation: Start up Operation
Change No:

Mfg Date: 11/21/17

Job No: 168163



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Inventory

Operation Number	Operation	Serial Number	Job	Quantity	Weight	Original Serial Number	Location	Container	Status	Added	Special Comments	Label	Supplier	Change No
Part Number: D2282-041 Revision: T Assembly														
90	Start up Operation	S011966	168163	0 Ea	0	S011966	Start Up Large Fab-1		WIP	11/21/2017	*			
Operation Totals:		1		0	0									
Part Totals:		1		0	0									
Totals:		1		0	0									

Plex 1/8/2018 10:34 AM Dart.Boucher.Sylvie

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date :	Step #:	QTY Effective :		MRB (QS1042) Approval	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY			
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐			
OTHER : ☐					